



Dart Aerospace Ltd.
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D3805-045
Job Sheet 185186



Part No: D3805-045

Job Qty: 5 ea

Part Name: Run-on Landing Wearplate Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/18

Job Tracking No:

Due Date: 11/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 3 IPP Rev:A 08-12-01 new issue EC verified by:DD IPP Rev:B 09-03-04 rev.a as per dwg DD verified by:EC IPP Rev:C 11.10.04 rev.b as per dwg DD verified by:EC IPP REV:D 14.04.22 DWG REV.C DD VERF:JLM IPP REV:E 16.04.01 DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	11/20/18	11/20/18	0.00	0.00	Start Up Large Fab-2		
110	Large Fab	5 pcs	11/20/18	11/20/18	0.00	10.64	Large Fab 1		
120	QC	5 pcs	11/20/18	11/20/18	0.00	0.00	QC9		
130	QC	5 pcs	11/20/18	11/20/18	0.00	0.00	QC5		
140	Small Fab	5 pcs	11/20/18	11/20/18	0.00	2.19	Small Fab-5		
150	QC	5 pcs	11/20/18	11/20/18	0.00	0.00	QC5		
160	Packaging	5 pcs	11/20/18	11/20/18	0.00	0.00	Packaging3-1		
170	QC21-SA	5 Ea	11/20/18	11/20/18	0.00	0.00	QC21		

Rackguard S144835

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3805-5	Plate	5 Ea (1 ea)	90-Start up Operation	S078221
D3806-045	Wearbar Weldment	5 Ea (1 ea)	90-Start up Operation	S078221/5125816

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3805-5	5	10	0
	D3806-045	5	7	0

Part Specifications



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found.

Container No: S143359



Part: D3805-045

Job No: 185186

Serial No/Batch: S143359

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/09/19

Plex 10/23/18 2:33 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :		Step #:		QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor Approval Verification			
				QC / QA Coordinator Approval			
Root Cause		FAULT CATEGORY					
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____					
Misidentified ☐	Past Due ☐						